

**MULTIPLEXING INSTRUCTION MANUAL**  
**SEMI VERTICAL MULTIDECK DISPLAY**

SVM1000HD-NR, SVM1250HD-NR, SVM1870HD-NR,  
SVM2500HD-NR, SVM1000SD-NR, SVM1250SD-NR,  
SVM1875SD-NR, SVM2500SD-NR.



# Semi Vertical Multideck Display Multiplexing Instructions

Part Number	Model Number
3335639-NR	SVM1000HD-NR
3335640-NR	SVM1250HD-NR
3335641-NR	SVM1870HD-NR
3335642-NR	SVM2500HD-NR
3335644-NR	SVM1000SD-NR
3335645-NR	SVM1250SD-NR
3335646-NR	SVM1875SD-NR
3335647-NR	SVM2500SD-NR

## Tools

- Phillips Screwdriver
- Cordless impact driver
- Adjustable wrench (shifter)
- Hex-socket set
- Ratchet (optional)
- Allen Wrench /Hex Key set

## Personnel

- The Semi Vertical Multideck Multiplexing procedure requires **TWO PEOPLE** to complete

## Bromic Service Contact

- **T:** 1300 276 642
- **E:** [service@bromic.com.au](mailto:service@bromic.com.au)

## Before Starting

Before starting the multiplexing procedure, remove all shelves, base plates, rear panel, front panels and bumper from the unit

### STEP 1 - Removing the End Walls

#### Remove Glass Side panel (optional)

- Start by removing the black screw cap and 1x screw (Image 1)
- There is silicone holding the glass side panel in place. If the silicone cannot be removed, proceed to the next step.

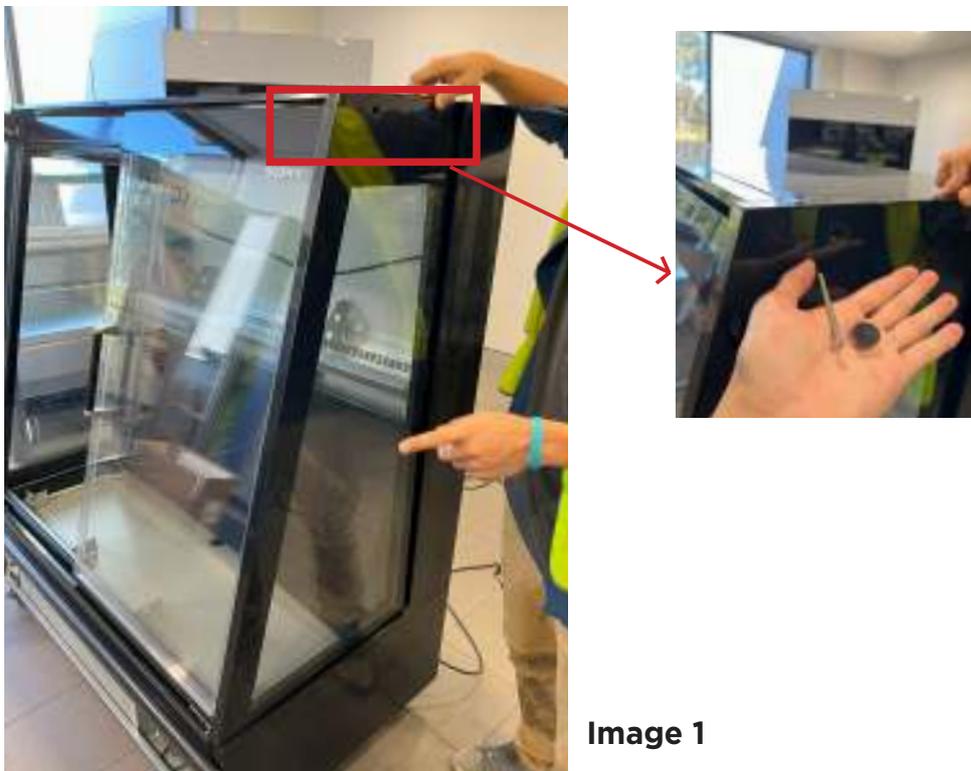


Image 1



## Remove End Walls

- To remove the end walls, ensure you have removed the rear panels and base plates. once you have done this, unscrew 4 internal bolts (Image 2).
- The end wall is held in place by insulation tap (Image 3). Cut the insulation tape



Image 2



Image 3



## STEP 2 - Joining the Units

### NOTE: Level Ground

- The Semi Vertical Multideck's come fitted with castors by default. The castors are sufficient for multiplexing on level ground.
- If the ground is not level, the castors must be replaced with levelling feet. These feet can be locally sourced "M16 Richmond Adjustable Levelling Feet" or through Bromic directly.
- The number of feet used is per the installer's discretion. In some cases, just two feet are sufficient to level the unit. Bromic recommends replacing all castors with feet for optimal levelling.

### Front Bumper

- Remove 1 end cap from each bumper for both cabinets.
- Remove 4x bolts which hold the castor in place (Image 4).



Image 4

### Replacing Castors with Feet (optional)

- Remove 4x bolts which hold the castor in place (Image 5)



Image 5

- Screw the M16 levelling foot into the thread in the cabinet frame (Image 6)

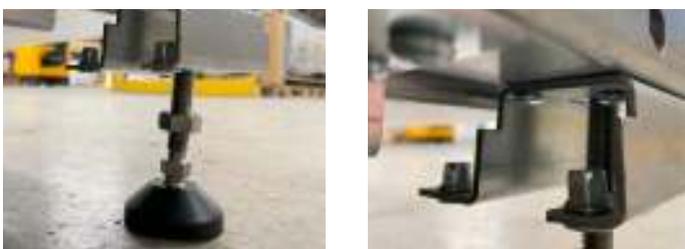
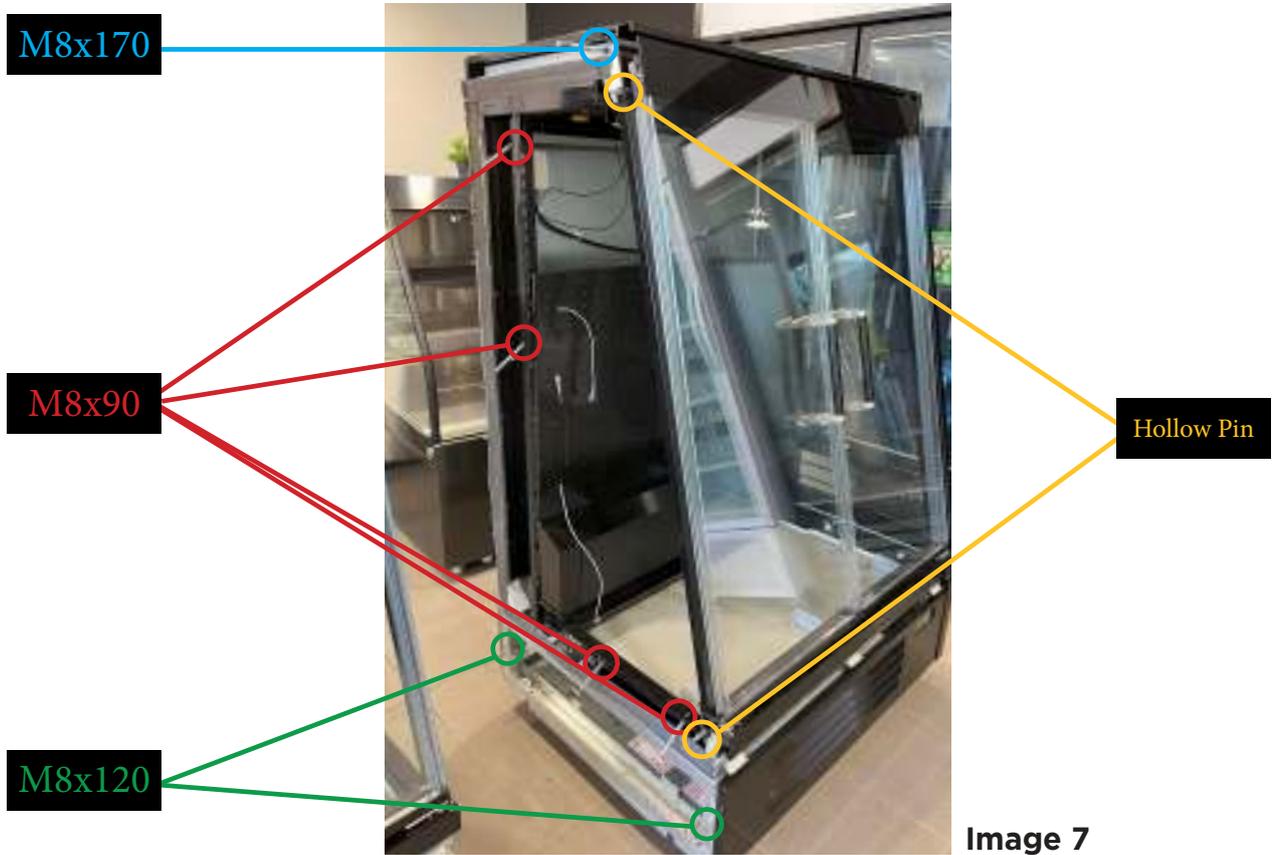


Image 6

## Alignment Pins

- Now that you have ensured your units are leveled, using the diagram below, place the pins in the correct position. In your multiplexing kit, you should have received 2x hollow pins, 4x M8x100 bolts, 2x M8x120 bolts and 1x M8x170 bolts (Image 7).



## M8X170 Detail



## Unit Connection

- Once all the bolts and pins have been placed in their correct position, slide the units together to begin to combine (Image 8).
- It is recommended that the bottom bolts are loosely fitted first, then fitting the upper bolts last. Only tightened after all bolts are in place.



Image 8



**BROMIC REFRIGERATION**

10 Phiney Place, Ingleburn (Sydney)  
NSW 2565 Australia  
T. 1300 276 642

For further product information  
[bromicrefrigeration.com.au](http://bromicrefrigeration.com.au)